

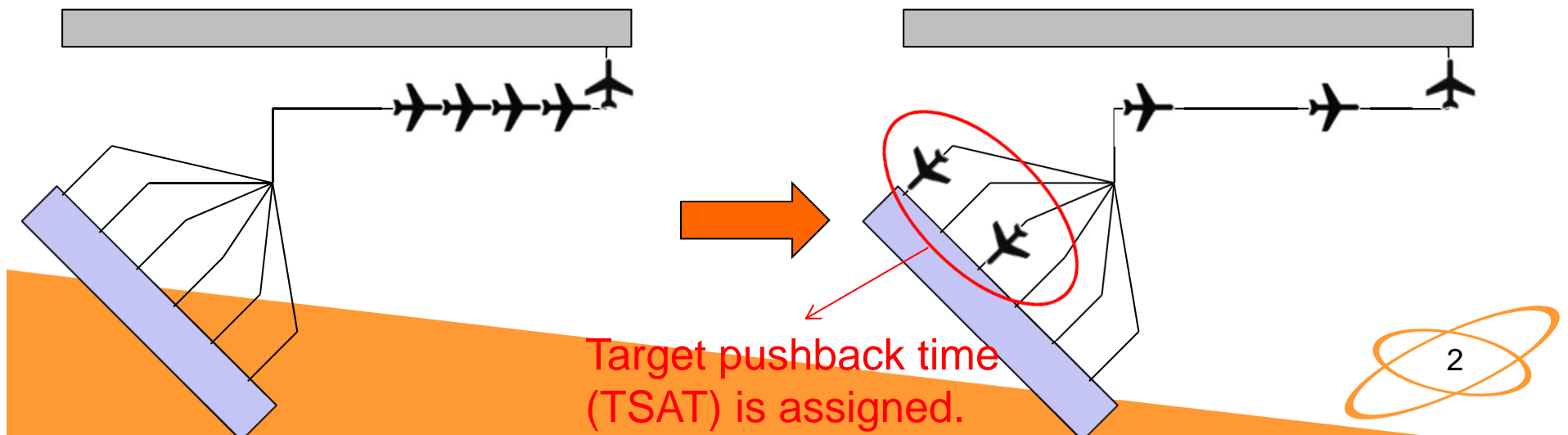
Improvement of Pushback Time Assignment via Stochastic Optimization

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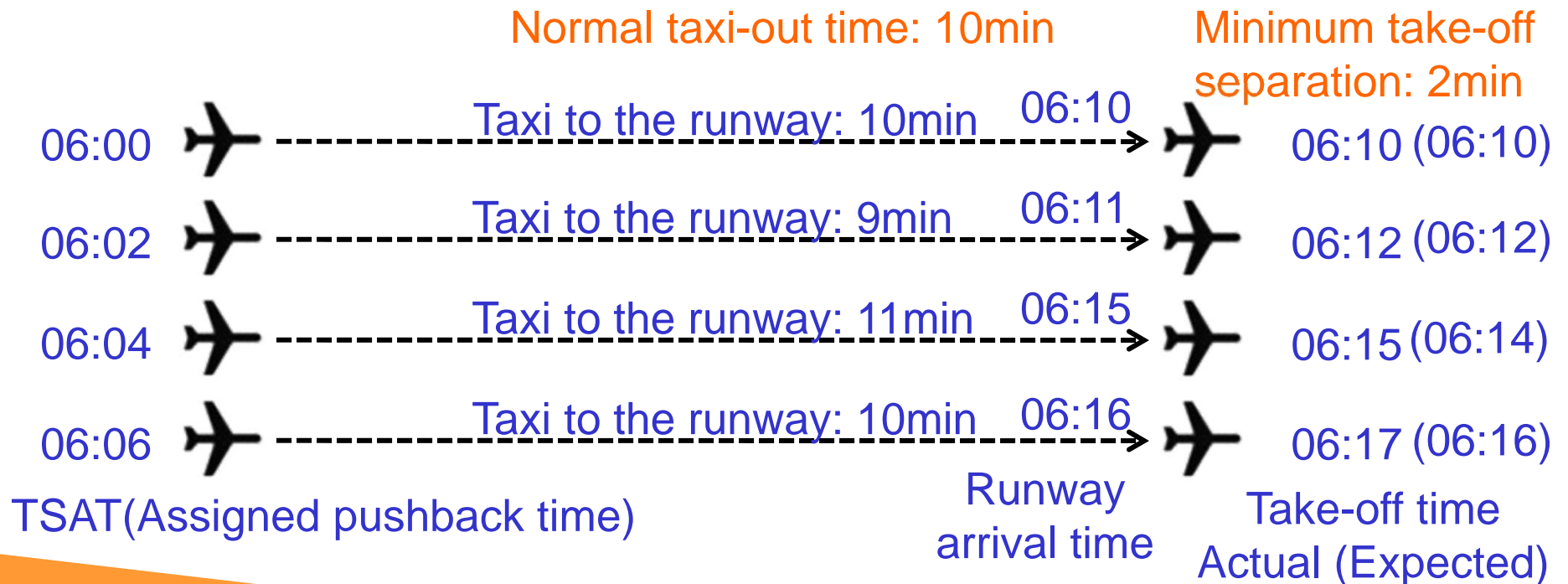
Background (1)

- Aviation growth causes airport congestions.
 - Runways are bottlenecks.
 - Departure and arrival aircraft wait in long queues.
 - A departure aircraft queue is relatively easy to control.
- Pushback time control management (called TSAT operation: Target Start-up Approved Time) is promising.
 - Benefit
 - Reduce taxi-out time (wait at the spot) → save fuel
 - Disadvantage
 - Not investigated and discussed thoroughly yet...



Background (2)

- Possible disadvantage of TSAT operation is...
 - Take-off time delay due to uncertainty



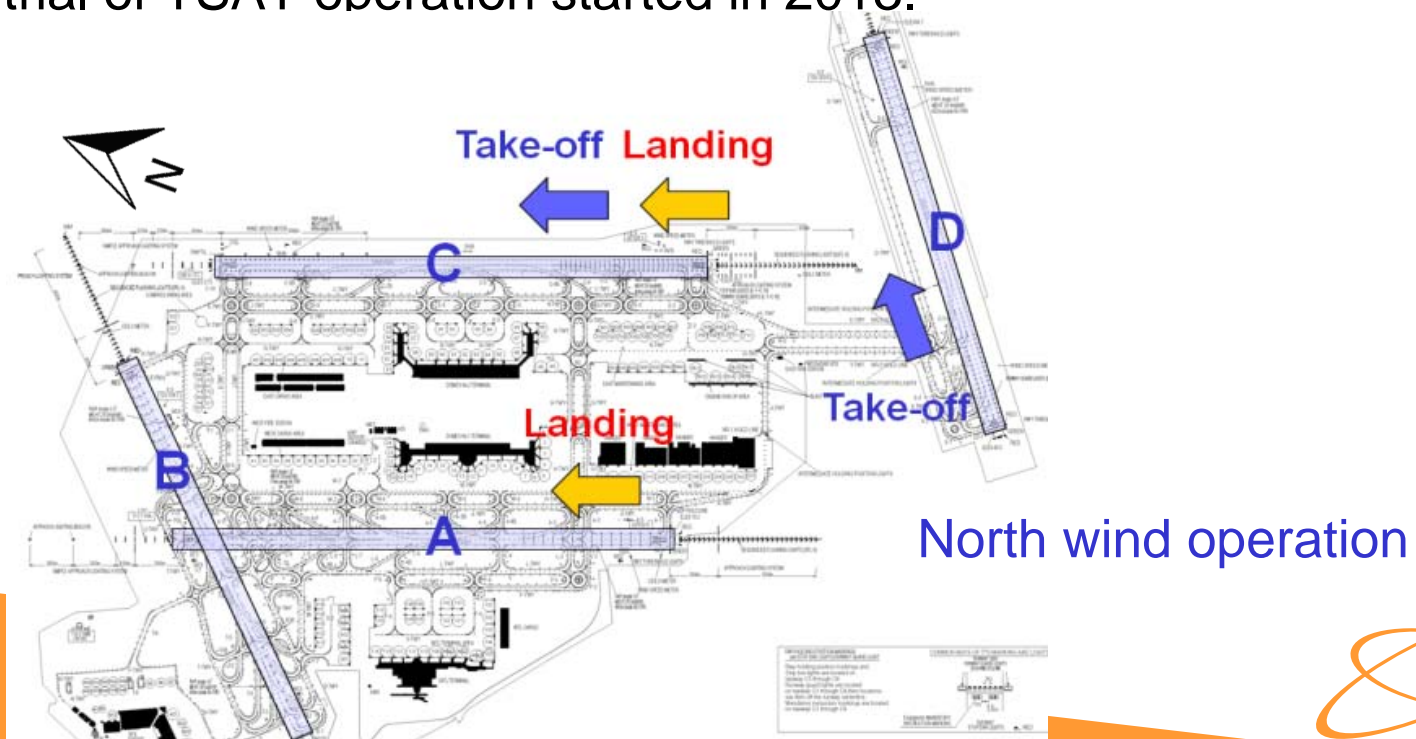
*All aircraft are assumed to be ready for pushback at 06:00.

Background (3)

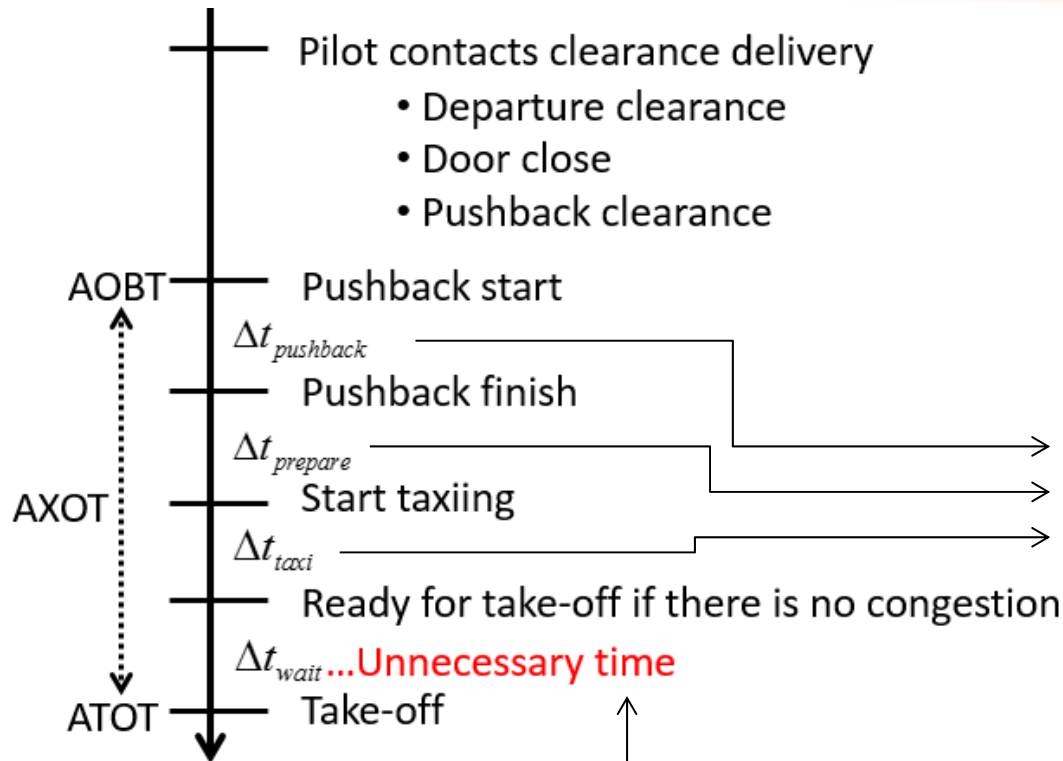
- Optimal airport operation should be decided considering both pros and cons
 - ➔ This research focuses on the “real” optimal airport operation.
 - How much delay is caused by uncertainty?
- Evaluation:
 - Stochastic airport operation simulation model is developed.
 - ➔ Previous research (briefly explained later)
 - **TSAT assignment algorithm is developed.**
 - ➔ Main topic of this presentation

Target Airport

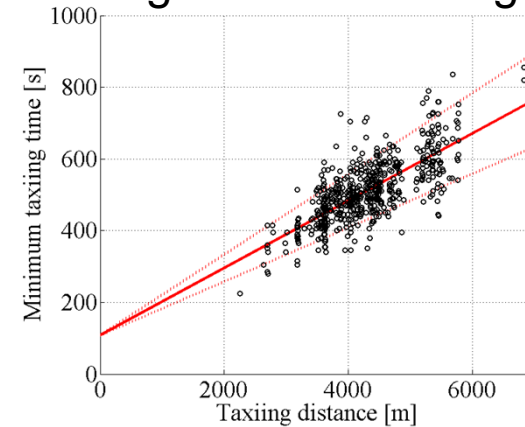
- Tokyo International Airport (Haneda Airport)
 - The busiest airport in Japan with more than 1,000 take-offs and landings per day.
 - 4 intersecting runways.
 - Runway dependencies exist.
 - A trial of TSAT operation started in 2013.



Departure Aircraft Operation Flow

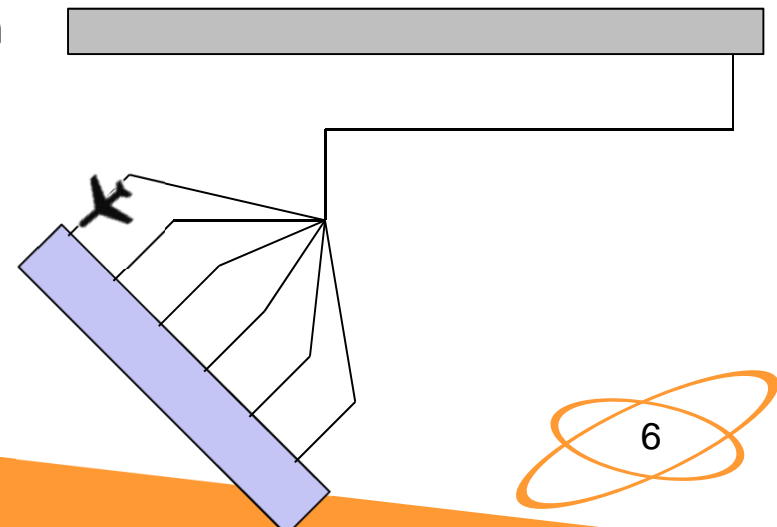


Taxiing time vs. Taxiing distance

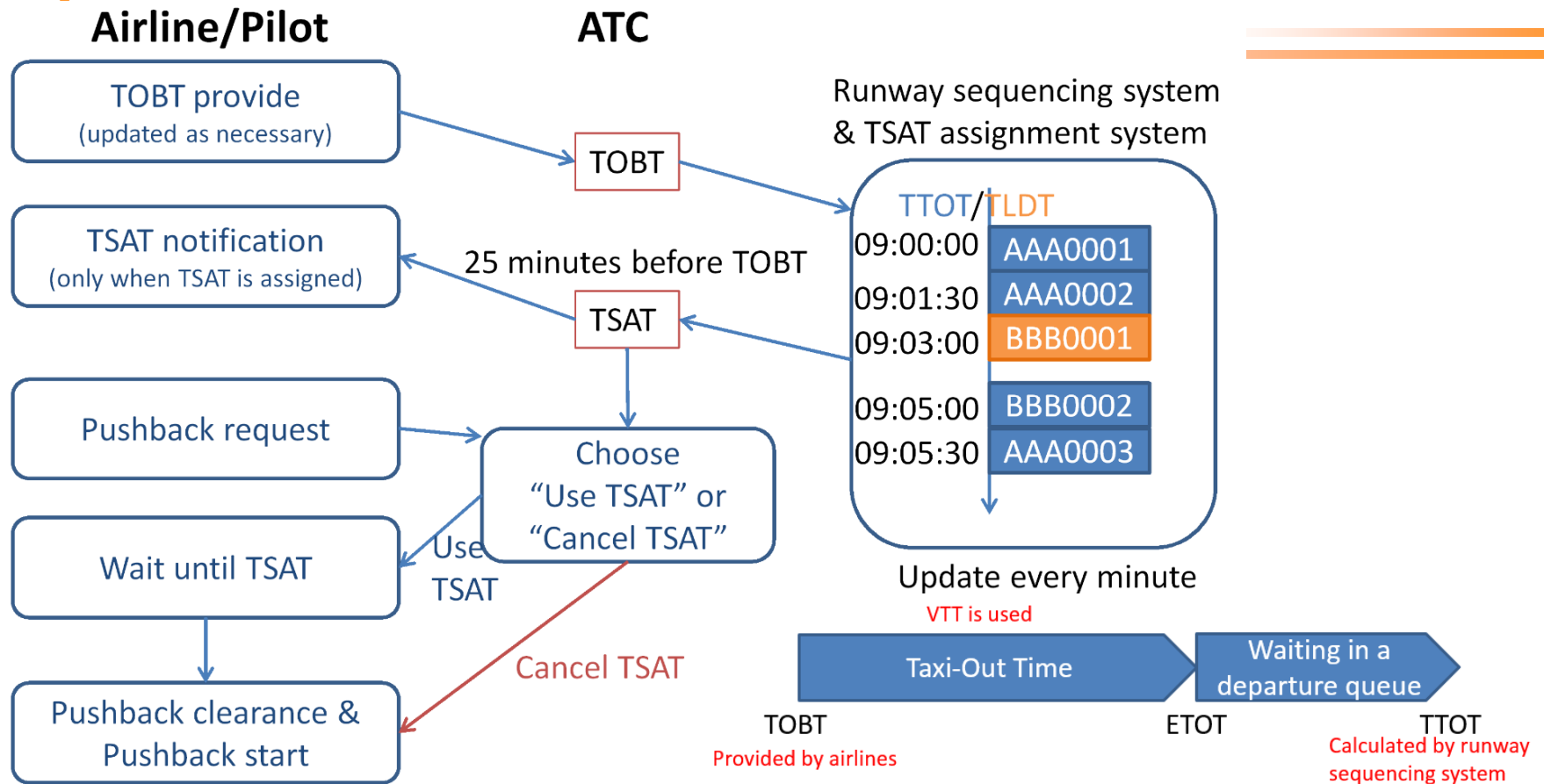


Regression line + normal distribution or Erlang distribution

FCFS basis calculation (take-off & landing separation is stochastically distributed considering wake turbulence category & runway intersection effects)



TSAT Assignment Flow



- Runway sequencing system
 - Take-offs/Landings are sequenced in advance based on the estimated RWY arrival time.
- TSAT assignment system ← Focus of this research
 - TSAT is assigned to each aircraft based on the runway sequence.

Pre-Departure Runway Sequencing System

- Based on ETOT (Estimated Take-Off Time), departure sequence is determined in advance by a virtual queue.
 - The aircraft is ordered by ETOT.
 - Priority to landing aircraft based on ELDT (Estimated Landing Time).
 - Runway sequence is updated every minute.

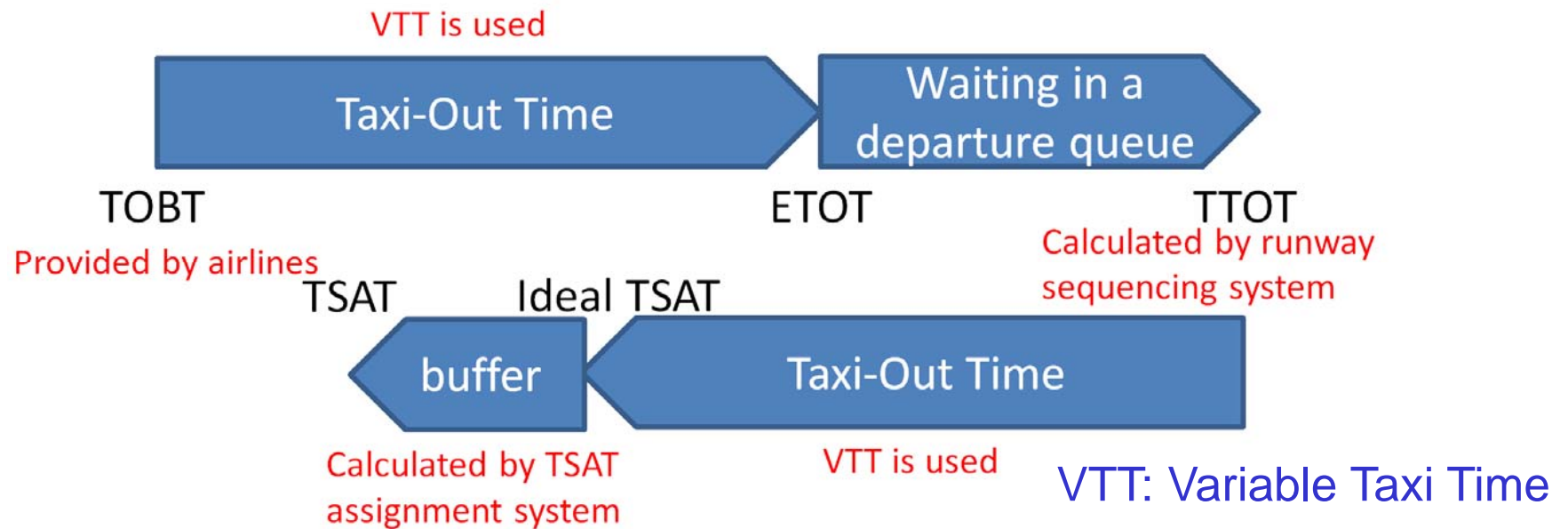
Virtual runway queue

Time	Callsign (ETOT)
06:00	XXX1 (06:00) \Rightarrow XXX1 (06:03)
06:02	YYY1 (06:02)
06:04	XXX2 (06:02)
06:06	XXX1 (06:03)
06:08	
06:10	
06:12	

Departure aircraft

Landing aircraft

TSAT Assignment Strategy



- TSAT assignment is the same as the buffer assignment to each aircraft.
- The straightforward buffer assignment is “constant buffer” strategy.
 - The assigned constant “buffer” corresponds to the maximum uncertainty considered.

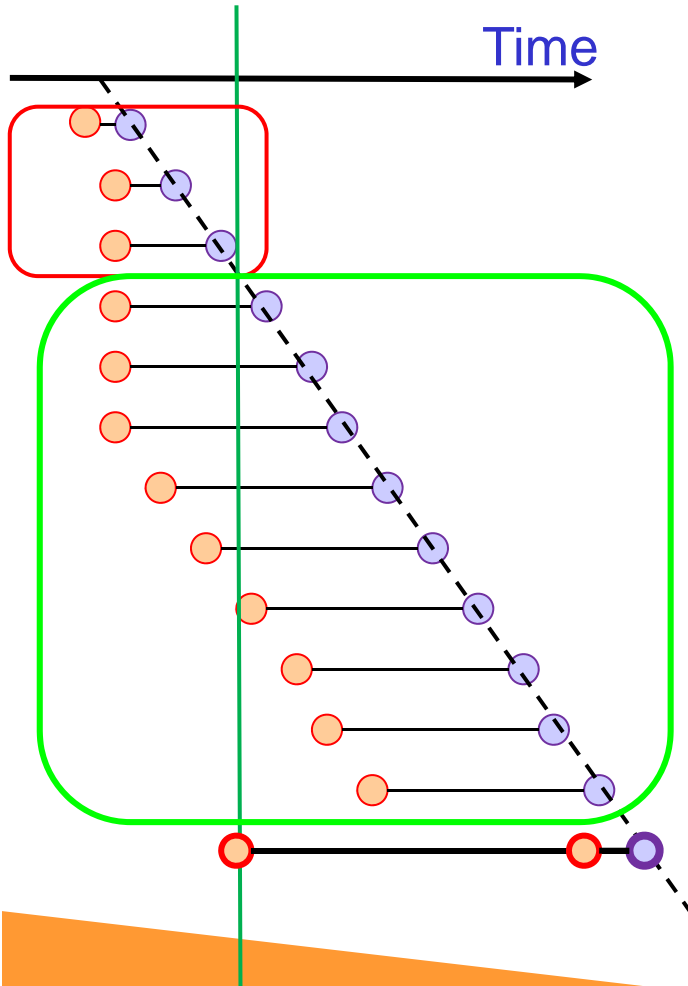
Problem Formulation

- The best buffer should be obtained under the current situation.
 - The best strategy should maximize the following objective function.

$$r = \Delta t_{save} - \beta \Delta t_{delay}$$

- Directions to solve the problem:
 - Small buffer should be set when delay is hardly expected.
 - Large buffer should be set when delay is expected with high chance.
- ➔ How do you predict the expected delay?
- ➔ Several kinds of information are available to estimate the delay.

How to reduce delay? (1)

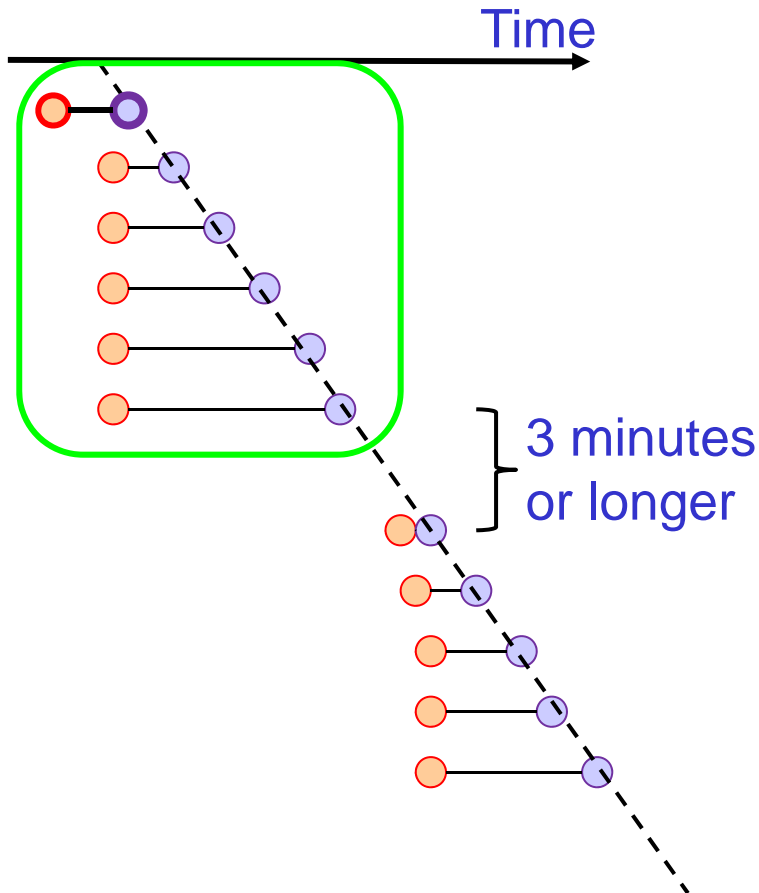


- : ETOT (Expected time at the runway)
- : TTOT (Assigned take-off time)
- Line length: Actual buffer

- The best buffer is changed based on x_1 (=average buffer of the preceding aircraft).
 - If the average buffer is small, large buffer should be set to absorb the uncertainty of the preceding aircraft.

$$\underline{x_1} : E(TTOT - ETOT)$$

How to reduce delay? (2)



- If the considered aircraft is delayed, the delay will propagate to the following consecutive aircraft.
 - If x_2 is large, the total delay will increase.

x_2 : number of the following consecutive aircraft

Optimal Strategy

- The buffer (b) is set based on the following rule:

$$b = b_0 + f(x_1) + g(x_2)$$

$$f(x_1), g(x_2) \in \{-2, -1, 0, 1, 2, 99\} \quad [\text{min}]$$

$$x_1 \in \{> 1, 2, 3, \dots, 8, 9, 10 <\} \quad [\text{min}] \quad \dots \text{average buffer of the preceding aircraft}$$

$$x_2 \in \{0, 1, 2, 3, \dots, 17, 18, 19 <\} \quad \dots \text{number of the following consecutive aircraft}$$

- The optimal strategy ($F(\mathbf{x})$) should be found.

$$F(\mathbf{x}) = (f(> 1), f(2), \dots, f(10 <), g(0), g(1), \dots, g(18), g(19 <))^T$$

– The possible combination of solutions is 6^{30} ($=2.2\text{E}23$).

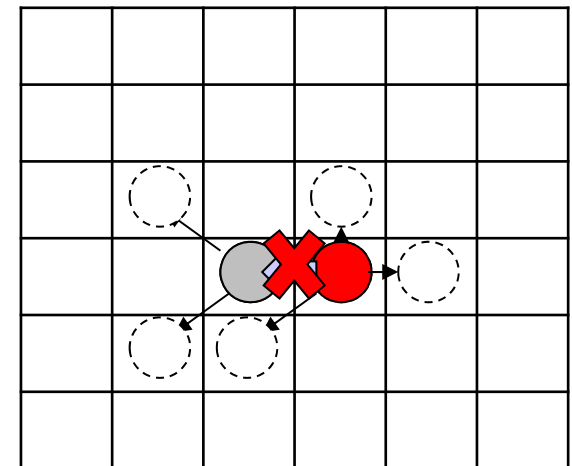
→ Tabu search is used to find the optimal solution.

- The strategy is optimized to maximize r .

$$r = \Delta t_{\text{save}} - \beta \Delta t_{\text{delay}}$$

Tabu Search

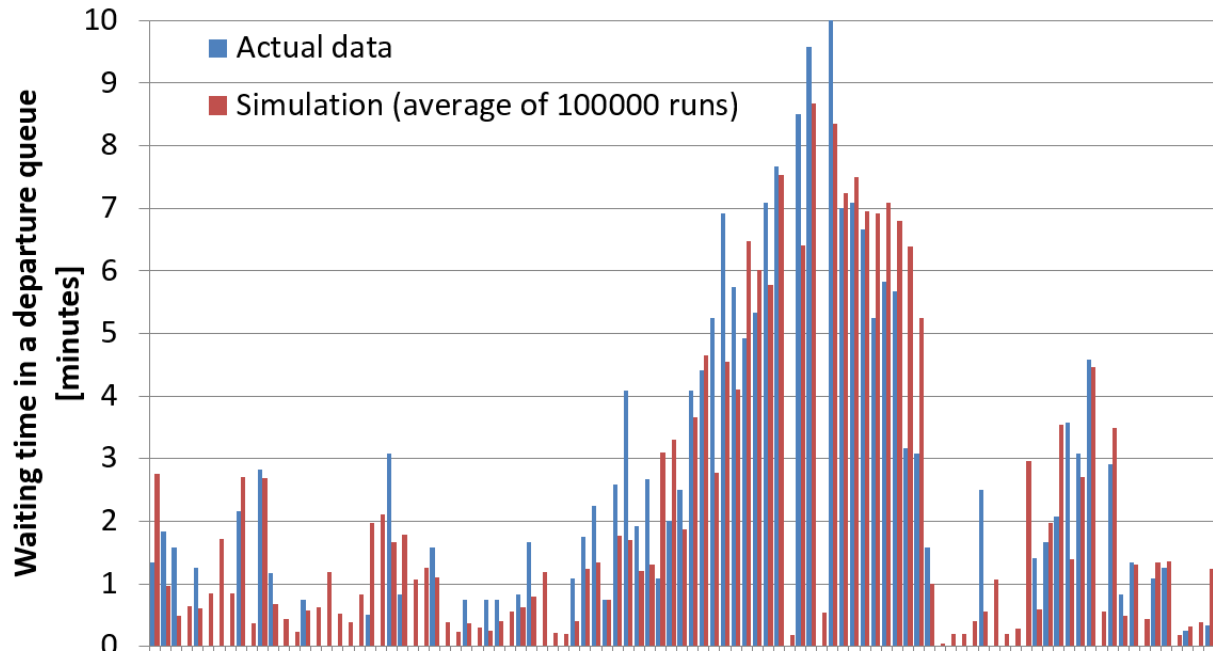
- Tabu search is a metaheuristic search method and proceeds with the following steps:
 - Several neighbors around the current solution are searched, and the best neighbor becomes the new current solution.
 - The solution becomes worse if all neighbors are worse than the current solution.
 - The current solution is put into the tabulist, and the solution within the solution list cannot be a neighbor.
 - To avoid the convergence to local minima.
 - The best neighbor is obtained after a sufficient number of steps.
- SAA (Sample Average Approximation) is used to obtain the objective function under stochastic environment.
 - 1000 ~ 50000 simulation runs are conducted.



Simulation Environment

- To consider uncertainty effect,
 - Simulations are conducted multiple times in each scenario.
 - The average taxiing time saving and average take-off delay are considered.
- To obtain a general rule,
 - 5 scenarios based on 5 days are used. (Day1-Day5)
 - “Scenario” includes the initial condition. (the pushback ready time of departure aircraft or the landing time of arrival aircraft, spot position, used runway, taxiing route)
 - Traffic density in each time range is set the same as the actual.
 - Data between 6pm and 9pm are used.
 - This time range includes both “congested time” and “non-congested time”.
- Two patterns (with & without TSAT allocation) are calculated.
 - The difference of average taxiing time → Saved taxiing time by TSAT
 - The difference of average take-off time → Take-off delay caused by TSAT

Simulation Accuracy

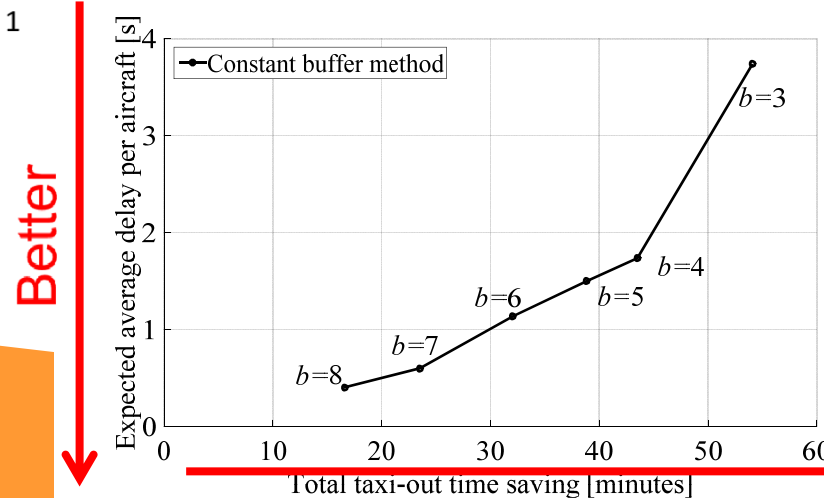
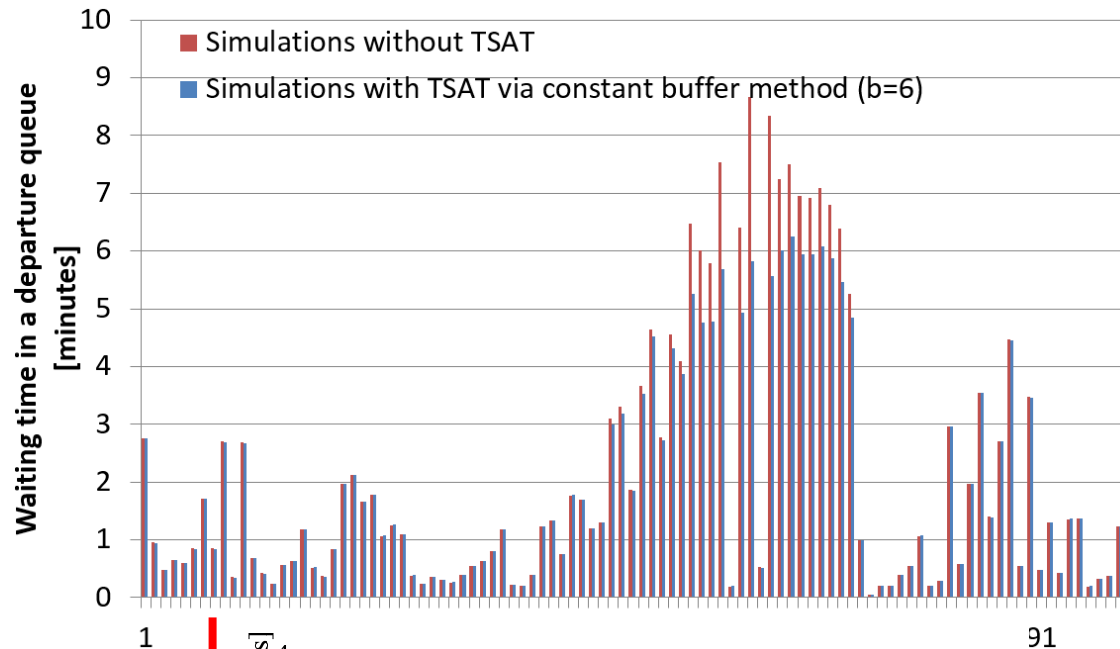


Waiting time of each aircraft in a departure queue on Day3

	Actual total waiting time [minutes]	Average total waiting time in simulations [minutes]
Day1	257.7	230.4
Day2	257.3	237.4
Day3	199.9	214.8
Day4	479.0	453.0
Day5	214.6	282.8

Simulation Results

Constant Buffer Method



Simulation Results

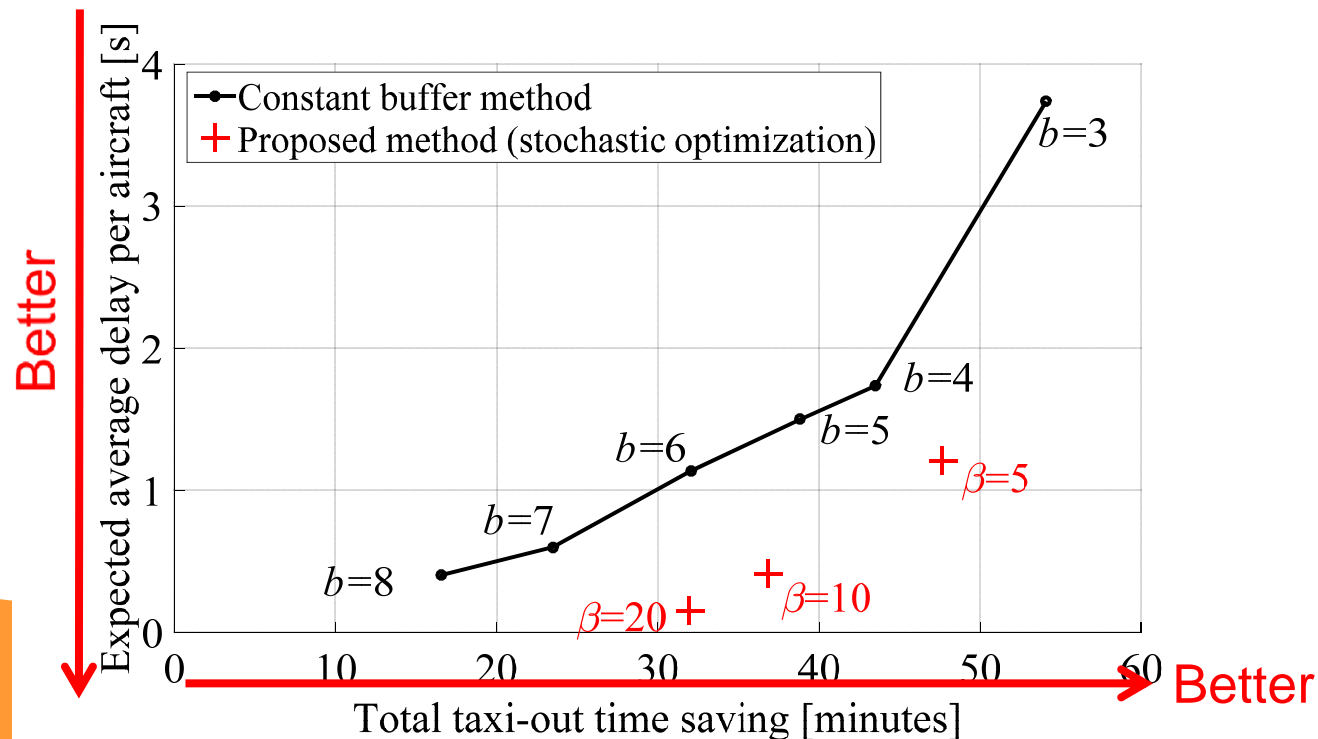
Optimal Strategy (1)

- Optimal strategy ($\beta = 20$): $r = \Delta t_{save} - \beta \Delta t_{delay}$

$F(\mathbf{x}) = \{99, 1, 99, 1, 99, 99, -2, -2, -1, -1, \dots$ Average buffer of preceding aircraft

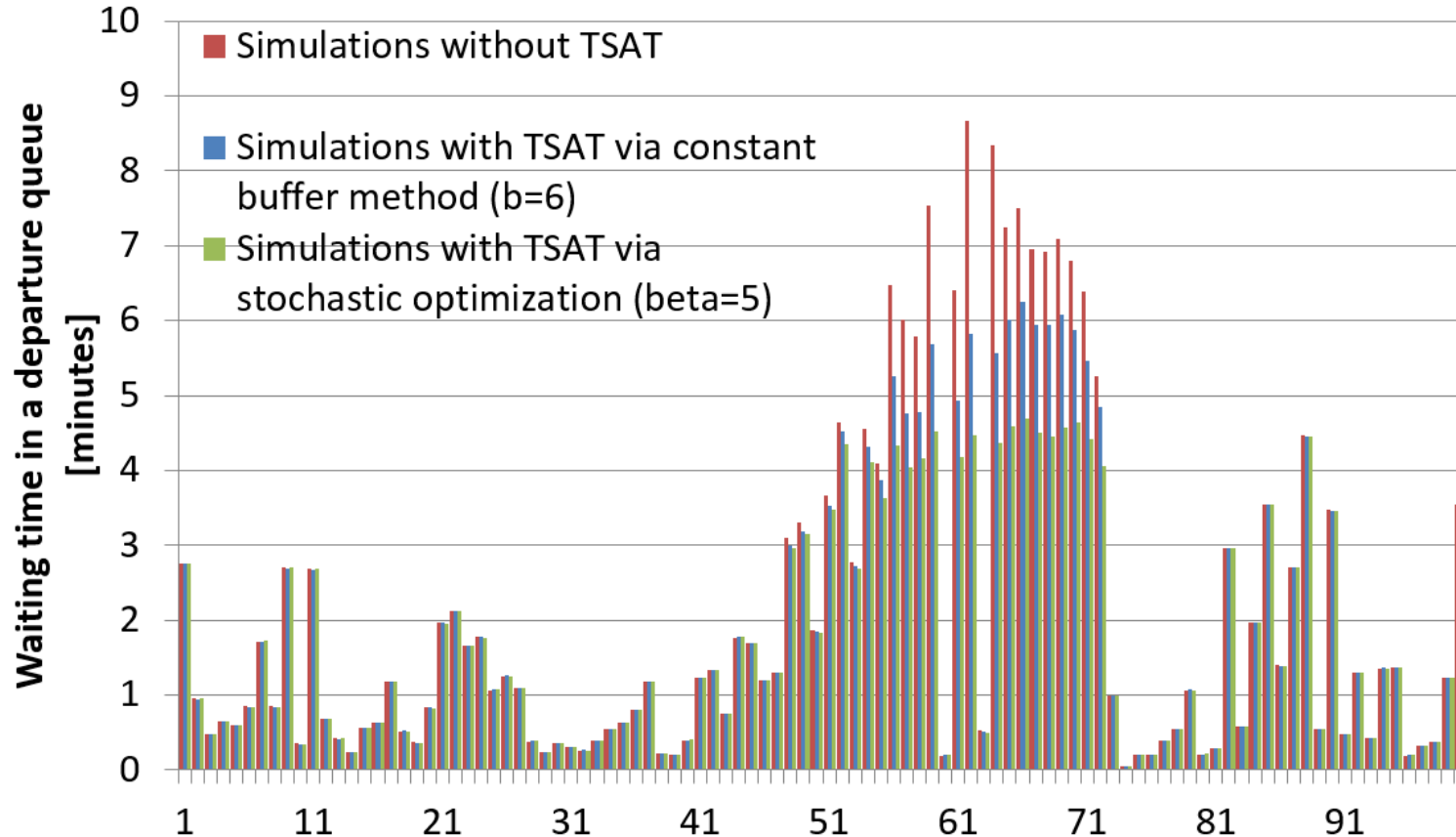
$1, 1, 1, 0, 0, -1, 2, 2, 99, 1, -1, -2, 99, 99, 99, 99, 1, 99, 1, 99\}$

\dots Number of following consecutive aircraft



Simulation Results

Optimal Strategy (2)



- Both methods show a similar delay, but the optimal strategy reduces taxiing time more.

Summary and Future Works

- A new TSAT assignment algorithm was evaluated via stochastic optimization.
 - Statistical airport simulation model was developed.
 - TSAT was evaluated in respect to both taxiing time saved and take-off delay.
 - Two informative variables are found to reduce take-off delay.
 - Optimal strategy was found via Tabu search.
 - Optimal strategy shows a better performance than a “constant buffer method”.
- Future works
 - Algorithm update to improve the performance.
 - Optimization technique will be improved.
 - Additional useful information might be available.
 - Proceed discussions with stakeholders about optimal operations.
 - How long a delay is acceptable for airlines?



Thank you for your attention!

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